

Date: Tuesday, 02/12/2008 8:56:18 AM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
Job Number : 05058
Estimate Number : 13483
P.O. Number :
This Issue : 02/12/2008 S.O. No. :
Prsht Rev. : NC
First Issue : / / Type : R & D SM/MED FAB
Previous Run : 05043
Written By :
Checked & Approved By :
Comment : Est Rev:A 08-07-21 new issue DD verified by:ec
Est Rev:B 08-09-23 redesign DD verified by:EC

Drawing Name : BAR
Part Number : D38065
Drawing Number : PROTO
Project Number : N/A
Drawing Revision : PROTO
Material :
Due Date : 04/12/2008 Qty: 1 Um: Each

FOR ENGINEERING USE ONLY

Additional Product

PROTOTYPE

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 ~~M304B 500X2500~~ M304B 500X2500 304 SHEET 0.188
~~0.500"~~

Comment: Qty.: 0.0454 sf(s)/Unit Total: 0.0454 sf(s)

304 SHEET 0.188

batch: ~~110253~~ 110253 IB 8-12-16

MAT NOT PULLED

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3806

Dwg Rev: PROTO

Prog Rev: TYPE

IB 8-12-16



2-Deburr if necessary

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

IB 8-12-16

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

08-12-17 (1)

09.01.06

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ~~05058~~ / 05054

LZ 8-17-17

Date: Tuesday, 02/12/2008 8:56:18 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BAR

Job Number: 05058

Part Number: D38065

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



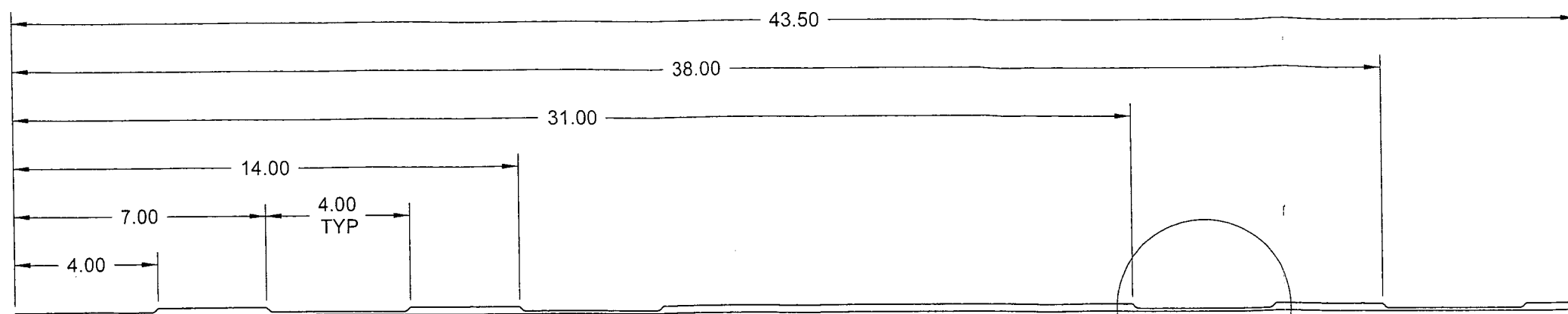
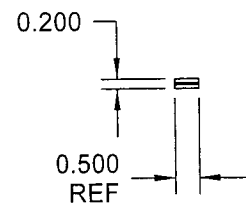
①

Comment: FINAL INSPECTION/W/O RELEASE

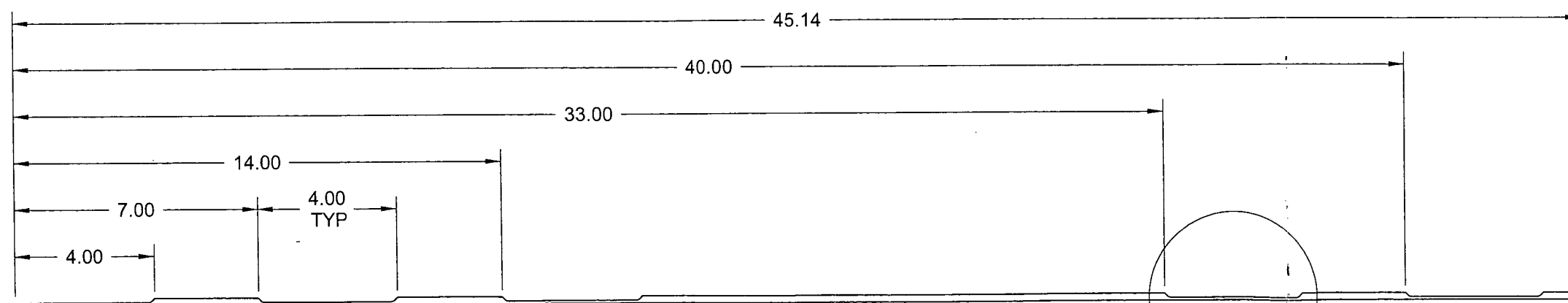
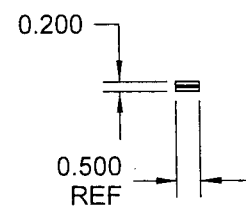
Job Completion



05058
MF 09-01-06
09/01/07



D3806-5 BAR



D3806-7 BAR

PRELIMINARY ISSUE
08.11.26

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL BAR, 0.500 THICK
REF. DART SPEC. M304B
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT:
D3806-5 = 0.91 lbs
D3806-7 = 0.97 lbs

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3806	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		BAR	NTS
DATE	08.11.21	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

PROTOTYPE REQUEST FORM

DART Aerospace Ltd.

Product #: D206-642-149

Job #: 00255A

Date: 08.11.28

Product Name: RUN-ON WEARPLATE

Requested By: MB

Design Manager Approval: 

Quantity	Part Number	Category	Description	Drawing Date	Material Cert Req'd?	Due Date	Comments	Date Completed
1	D3805-041 <i>08053</i>	SF	FWD WEARPLATE ASSY, LOW GEAR	08.11.21	NO	08.12.04	FIT, FORM, FUNCTION TEST	
1	D3805-045 <i>08054</i>	SF	AFT WEARPLATE ASSY, LOW GEAR	08.11.21	NO	08.12.04	FIT, FORM, FUNCTION TEST	
1	D3805-1 <i>08055</i>	WJ	PLATE	08.11.21	YES	08.12.04	FIT, FORM, FUNCTION TEST	
1	D3805-5 <i>08056</i>	WJ	PLATE	08.11.21	YES	08.12.04	FIT, FORM, FUNCTION TEST	
1	D3806-1 <i>08057</i>	WJ	BAR	08.11.21	YES	08.12.04	FIT, FORM, FUNCTION TEST	
1	D3806-5 <i>08058</i>	WJ	BAR	08.11.21	YES	08.12.04	FIT, FORM, FUNCTION TEST	
1	D3807-1 <i>08059</i>	WJ	GASKET	08.11.21	YES	08.12.04	FIT, FORM, FUNCTION TEST	
1	D3807-5 <i>08060</i>	WJ	GASKET	08.11.21	YES	08.12.04	FIT, FORM, FUNCTION TEST	

DART AEROSPACE LTD	Work Order:	05058
Description: BAK	Part Number:	D3806-5
Inspection Dwg: D3806-5, Rev:		Page 1 of 1


FIRST ARTICLE INSPECTION CHECKLIST


x	First Article
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X | **Prototype**

[illegible]

Measured by:	IB
Date:	8-12-16

Audited by:	
Date:	05-12-17

Prototype Approval:	
Date:	09.01.06

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	